

Colorfil Process:

1. Allow the Colorfil Resin and Colorfil activator to warm to room temperature near 70 degrees F.



2. Using denatured alcohol, a stiff bristle brush and a clean white cloth thoroughly clean the area that you would like to fill with the inlay material.



3. Measure proper amounts of resin and activator into a paper cup. Do not mix a batch of material larger than approximately 4 oz. or any more than can be placed and treated in 5 minutes. It is important to mix the material thoroughly by slowly rotating the cup of material, scraping the material from the bottom and the sides of the mixing cup using the wooden stir stick provided. Take care not to stir too quickly it could add additional air bubbles to the mix. If the material is not mixed properly it will not activate correctly. Allow material to rest a minute or two to allow air bubbles to rise and escape.



4. Pour the material in a puddle over the image. Use the stir stick as a spatula to generously spread the Colorfil over the image. Colorfil will shrink so be sure to cover generously. Use a toothpick and trace around the image to help release air bubbles that are trapped in the image. Use a hot air gun or blow dryer on low with direct downward heat, it will thin the material and release the air bubbles. Take care not to overheat the material. Allow the material to cure overnight.



5. Once the material has cured you are ready for the finishing process. Using an orbital sander and 150 grit begin to sand off the excess material. Do not over sand. Always stop at each grit level before you reach the final level. The objective is to finish sanding just above the finish surface, NOT below. Sanding abrasive order should be 150 grit, 180 grit, 220 grit, then buff to desired finish. With a damp cloth thoroughly clean your part between each sanding step. If a high gloss finish is desired use micron films and polishing compounds after the above described sanding process.



For more complete instructions visit our website

Please visit www.Griform.com
for additional product information.

Griform Innovations®
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541-496-0313 SJCF-1-10

COLORFIL



Distinctive Excellence

Grifform Innovations®
Colorfil

Now you can use Grifform Innovations® Colorfil system to create your own custom graphics on any solid surface. Customize your table top or countertop, create an attractive sign or a beautiful cutting board. With Grifform® Colorfil the creative possibilities are virtually endless. We offer several stock colors and there is a vast selection of custom colors to choose from.



Date: _____

Name: _____

Address: _____

City: _____

State: _____ Zip: _____

Phone: _____

Fax: _____



Fax : 541-496-0359

Order Total

Half Pint Total \$ _____

Pint Total \$ _____

Quart Total \$ _____

Gallon Total \$ _____

Custom Color
Add \$65.00ea \$ _____

Glow In The Dark
Add \$75.00 \$ _____

ORDER TOTAL \$ _____



Grifform Innovations® Colorfil colors are based on Sherwin Williams paint color selections. To select your custom colors you can go to http://sherlink.sherwin.com/swapp/color_visualizer/index.jsp. A color chip verification should be acquired at Sherwin Williams for accurate color choice. All colors will have some change in shade after cured.

Prices and availability are subject to change at any time

Custom Colors & Pearl Essence or Metal Flakes an additional charge of \$65.00ea. Glow in The Dark an additional charge of \$75.00 per half pint		Half Pint \$65.00	Pint \$95.00	Quart \$115.00	Gallon \$230.00
Number	Color				
SW6063	Nice White				
SW6065	Bona Fide Beige				
SW6067	Mocha				
SW6069	French Roast				
SW7005	Pure White				
SW7007	Ceiling Bright White				
SW6252	Ice Cube				
SW6256	Serious Gray				
SW6254	Lazy Gray				
SW6258	Tricom Black				
SW6969	Indulgent				
SW6971	Morning Glory				
SW6908	Fun Yellow				
SW6910	Daisy				
SW6957	Undercool				
SW6959	Blue Chip				
SW6880	Energetic Orange				
SW6886	Invigorate				
SW6923	Festival Green				
SW6927	Greenbelt				
SW6868	Real Red				
SW6867	Fireworks				
Number	Custom Color				

Grifform Innovations®
Colorfil Stock Colors

Real Red SW6868	Fireworks SW6867
Energetic Orange SW6880	Invigorate SW6886
Daisy SW6910	Fun Yellow SW6908
Greenbelt SW6927	Festival Green SW6923
Blue Chip SW6959	Undercool SW6957
Morning Glory SW6971	Indulgent SW6969
French Roast SW6069	Mocha SW6067
Bona Fide Beige SW6065	Tricom Black SW6258
Serious Gray SW6256	Lazy Gray SW6254
Pure White SW7005	Nice White SW6063
Ceiling Bright White SW7007	Ice Cube SW6252